HP Indigo 20000 Digital Press



30-inch web solution for diverse labels and packaging applications



Boost your sustainability

The HP Indigo 20000 Digital Press is manufactured carbon neutral, and also offers reduced production waste, energy efficiency, and a supplies takeback program.

co₂ neutral

Limitless possibilities

The HP Indigo 20000 Digital Press is a market-proven, 30-inch mid-web solution with an image format, speed and imposition capability that make it a highly productive and cost-effective digital labels and flexible packaging solution.

High production solution

The 29 inch image width captures the vast majority of flexible packaging, pressure-sensitive label, shrink sleeve, wrap-around label, and in-mold labeling (IML) applications. Print on substrates from 0.4 to 10 pt. Produce up to 135 linear feet per minute in full color. HP Indigo ElectroInk Premium White offers high-opacity white for heavy usage in a one-pass process.

The leader in print quality and color

HP Indigo is the only digital color printing process that matches gravure printing, delivering high resolution printing and perfect registration. Converters can meet strict brand color needs using up to 7 ink stations and a color gamut that reaches up to 97% of PANTONE[®] colors.

The choice of brands

Adopted by the world's leading flexible packaging and label converters, HP Indigo technology is the choice of brands such as Coca-Cola, Nestle, and Waitrose for its print quality and flexible technology. HP Indigo printing can address SKU diversity and seasonal redesigns, optimize supply chains, and deploy mass customization and personalization for campaigns that boost sales and brand loyalty. Unique variable data capabilities for brands include HP SmartStream Mosaic unlimited designs, barcodes, text, images and security features.

End-to-end production

Digitally printed materials can be converted using standard finishing equipment or dedicated solutions for just-in-time, cost-effective short runs. Benefit from the HP Indigo workflow ecosystem including the high-automation Workflow Suite Powered by Esko, and integrated MIS, pre-press and converting solutions from partners. The revolutionary HP Indigo Pack Ready ecosystem enables high performance applications and zero-cure time for immediate time to market. (Available in 2017)

Reinvent print production

HP PrintOS is a print production operating system with apps that help you get more out of your HP Indigo presses, and simplify and automate your production. Use PrintOS to continuously improve operations. Access the open and secure cloud-based PrintOS platform anytime, anywhere.

High-capacity solution for labels and flexible packaging

Leading digital print quality

High resolution printing. HP Indigo's liquid electrophotography (LEP), using HP Indigo ElectroInk with minute ink particles, delivers crisp linework, particles, attractive images and smooth vignettes with a very thin ink layer that gives uniform gloss between the ink and substrate.

Setting new standards for print quality. The press is now delivering even sharper, higher quality printing using dozens of hardware, supplies and software innovations. Advances include adaptive color profiles, optimized calibrations for perfect color uniformity, and a microsphere-based blanket.

Widest digital color gamut. Emulate PANTONE[®] colors on press with CMYK or using HP IndiChrome's 6- or 7-color process. True spot colors can be ordered from the HP IndiChrome Ink Mixing Service for outstanding Pantone-approved solids.

One Shot technology. All color separations are transferred simultaneously in a single pass on the substrate, for accurate and repeatable color-to-color registration, including on heat-sensitive materials.

Intelligent color management. The Color Automation Package guarantees standards-matching color accuracy and consistency. A built-in spectrophotometer and software tools simplify color management and eliminate the need for expensive software, hardware and manual calibration processes. Create color profiles and match PANTONE[®] colors in a simple, precise process.

Regulatory compliance. The HP Indigo 20000 Digital Press complies with industry standard definitions for low migration inks, under well-defined conditions of use. It meets FDA and EU guidelines and allows safe printing of primary food packaging.

High production efficiency and flexibility

Digital freedom. The press is capable of producing dozens of different jobs per day. With zero setup, minimal waste, and easy versioning capabilities, the press empowers packaging converters to profitably address the evolving needs of the market and gain a valuable competitive edge.

Wide application possibilities. The 29 inch image format captures the vast majority of flexible packaging jobs and brings high productivity and imposition efficiency to pressure-sensitive label applications, shrink sleeves, IML, laminate tubes and more.



White inks. HP Indigo Electrolnk Premium White is a versatile, opaque white, delivering up to silk screen white opacity in single print process with a thin white layer, fully dried and cured on impact. HP Indigo Electrolnk White for Sleeves is a high slip ink that improves efficiency in the converting of shrink sleeves, by reducing the friction coefficient (CoF).

Unlimited designs. Automate the creation of millions of one-of-a-kind designs with HP SmartStream Mosaic's variable design technology, creating a memorable consumer experience and adding value to products.

Wide media gamut. The press prints on synthetic or paper substrates from 0.4 to 10 pt. including films, various pressure-sensitive label stocks, IML and shrink materials. The priming unwinder enables printing on standard materials without any preliminary processes. The press also supports PE and other validated highly stretchable materials.

Superior agility. HP Indigo technology provides agility for changing color sequences on the fly, enabling easy switching among surface, reverse, and sandwich printing with zero overhead.

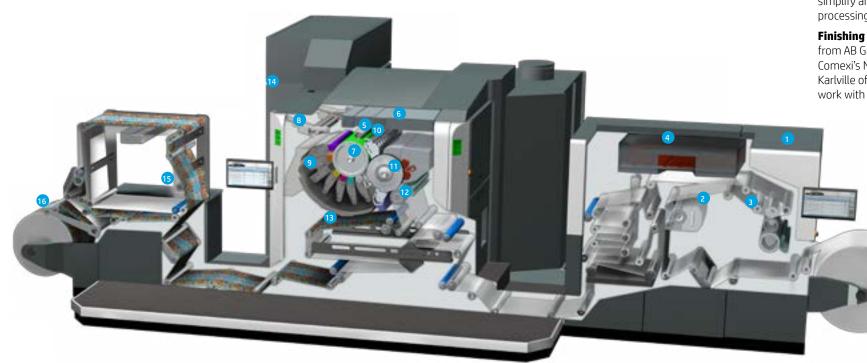
Enhanced Productivity Mode. Use three-color printing in EPM to increase throughput by 33%, with 25% less energy consumed.

End-to-end production

Powerful print server. HP SmartStream Labels and Packaging Print Server, Powered by Esko, provides the most advanced tools in the industry for streamlining pre-press processes. It features best-in-class, fully integrated solutions for accurate and fast digital color management to reproduce any print job. It enables bi-directional connectivity with industry standard prepress automation and production management systems and is driven by a powerful Adobe RIP engine.

PrintOS. Print Beat provides visibility to press performance and real-time data-insights, for continuous improvements of print operations. With PrintOS Site Flow efficiently manage any number of jobs per day, even hundreds or thousands, from submission to shipment. Automate, simplify and streamline files submission with PrintOS Box. Use PrintOS Composer for heavy VDP processing including sophisticated Mosaic campaigns.

Finishing solutions. HP Indigo partners offer solutions optimized for the press. The Digicon 3000 from AB Graphics is a modular design for both labels converting and flexible packaging lamination. Comexi's Nexus L20000 performs high-quality, water-based lamination with short time to market. Karlville offers a range of solventless and solvent-based lamination machines. All these products work with validated adhesives and varnishes that support HP Indigo Electrolnk.





- 1. Priming unwinder
- 2. Corona treatment
- 3. Priming unit
- 4. Dryer
- 5. Charge roller
- 6. High-speed laser w
- 7. PIP (Photo Imagin
- 8. PIP Automated Re System (PARS)



Service Advantage

Our certified service teams are committed to meeting your end-to-end needs for accelerated ramp-up and maximum uptime. Remote engineers around the world provide support in multiple languages. Use the on-press capabilities of Print Care to resolve issues quickly and independently. The Smart Uptime Kit helps you to quickly locate the right part and manage your inventory.

Learn more at hp.com/go/indigoservice

	9. Binary Ink Developers (BIDs)
unit	10. Cleaning station
	11. Blanket
	12. Impression cylinder
	13. Internal web handling system
writing head	14. Ink cabinet
g Plate)	15. Reverse Inspection Bridge (RIB)
placement	16. Rewinder

Technical specifications

mage resolution 812 dpi at 8 bit, addressability: 2438 x 2438 dpi H0I (High Definition Imaging) Line screens 175, 180, 180m, HMF-200 mage size 29 x 43 in maximum; Repeat length: 21.6 in minimum, 43 in maximum SibStrate thickness 0.4 to 10 pl. SibStrate type** Film (PET, BOPP, PE, BOPA), shrink film (PETG, PVC, OPS) label stock (PE label), pre-laminates (PET/ALU/PE) and paper. Web width Maximum width: 30 in / Minimum width: 15.7 in' Max roll diameter: 39.4 in Max roll diameter: 39.4 in Standard 6 in adapter Optional 3 in Priming unwinder Core inside diameter: Standard 6 in adapter Optional 3 in Rewinder Maximum roll diameter: 31.5 in. Additional option for reduced rewinder tension Maximum roll weight: 15.40 lb. Additional option for reduced rewinder tension Maximum roll weight: 15.40 lb. Additional option for reduced rewinder tension Print server HP SmartStream Labels and Packaging Print Server, Powered by Esko Standard 4 - Color printing Via, magenta, yellow, and black Vidth: 383 in; Height: 94 in; Depth: 185 in 33.00 lb Press dimensions Width: 383 in; Height: 94 in; Depth: 185 in Standard 4 - Color printing Cyan, magenta, yellow, black, orange, violet, and violet for packaging.		
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Head of the second s	mage resolution	812 dpi at 8 bit, addressability: 2438 x 2438 dpi HDI (High Definition Imaging)
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Extended inspection capabilities Reverse Inspection Bridge (RIB)	teinsertion	Simplex
	xternal White ink station	Supports the usage of high-concentrated premium white ink pails
litter Optional kit for inline slitting	extended inspection capabilities	Reverse Inspection Bridge (RIB)
	ilitter	Optional kit for inline slitting

*Food products and packaging are a highly regulated sector, with varying requirements depending on where they are placed on the market. Therefore, converters are reminded to ensure that all materials utilized in the printing process are suited for the intended application and its conditions of use, and that the printing is performed in accordance with Good Manufacturing Practices.



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